

## SUMMARY

The invention concerns a rotary press with anti-rotation secured shafts and exchangeable punches attached thereto.

The task assignment of the invention, to develop a category-related rotary press according to which a punch turn is universally ensured with the use of anti-rotation secured punch shafts, meaning, not only with rotation-symmetrical but also with roll-guided punches, is solved in such a way that the exchangeable punch 6, 7 is executed in a rotational manner, where a circumferential recess 27, 30 in the stem 8, 9 of the punch 6,7 is envisaged, into which a component such as a spring thrust piece 4 engages for the purpose of fixation, and that the shell surface of the exchangeable punch 6,7 indicates a zone which interacts with a zone of the external component, either force-locking or positive locking, in such a way that the punch 6, 7 receives a turning movement at a defined point of the pitch circle of the punch circumference.

- Fig. 2 -